

B<sup>1</sup>  
canceled.

housing to the gear housing and a rigid connection between the housings, with a favorable effect on noise produced by the drive device. At the same time, by the large-area, intimate bond between the housings that is attained, an improved heat transfer from the motor housing to the gear housing and thus improved heat dissipation from the motor are attained. Furthermore, the roller-burnished connection brings about good sealing at the transition between the two housings. Roller-burnishing has been set forth in US patent 6,056,263 column 2, line 61 through column 3, line 44, which is incorporated herein by reference. --

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Please replace the paragraph on page 5, lines 8-22 with the following:

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B<sup>2</sup>

-- In the exemplary embodiment of Fig. 1, in the slip-on region of the motor housing 13, an annular groove 20 on the one hand and an encompassing radial shoulder 21 on the other, which points away from the motor housing 13, are formed in the gear housing 17. By placing a roller-burnishing tool 30' as shown in Fig. 1 against the motor housing 13 in the region of the annular groove 20, an encompassing annular bead 22 is stamped out of the motor housing 13; it protrudes with positive engagement into the annular groove 20. By placing the roller-burnishing tool 30' against the end portion of the opening edge 131 of the motor housing 13 behind the radial shoulder 21, an inward-bent annular collar 23 is created, which engages the radial shoulder 21 from behind. By means of these two roller-burnishing operations, the motor housing 13 is joined solidly and permanently to the gear housing 17. --

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Please replace the paragraph on page 5,line 23 through page 6,line 8 with the following:

B<sup>3</sup> -- In the exemplary embodiment of Fig. 2, the annular groove for roller-burnishing in of an annular bead is dispensed with, and instead, an annular rib 24 protruding radially from the outer circumference of the gear housing is machined out of the slip-on region of the motor housing 13 on the gear housing 17, and one annular rib face forms the radial shoulder 21 and the other annular rib face forms an extension of the radial leg face 181 of the chamfer 18. On its opening edge 131 toward the gear housing 17, the motor housing 13 is radially widened, and once the annular collar 23 that engages the radial shoulder 21 from behind has been made by roller-burnishing tool 30', the motor housing is braced on both annular rib faces of the annular rib 24. --